## SC601 Intumescent Coating



### **Product Description**

Nullifire SC601 Intumescent Coating. Solvent based intumescent coating - fast dry

### **Production Process Description**

The cradle-to-gate production process of coatings starts with the extraction of feedstock and the production of raw materials.

The raw materials are then transported from the supplier to the coating producer, where they undergo various grinding and mixing processes. Finally, the coating is filled into packaging units. The production process is illustrated in figure 1 on the right.

#### **Functional Unit**

This Eco footprint is based upon life cycle inventory (LCI) data from IVL/CEPE. It reports the environmental performance indicators associated with the production of 1 kg of product from cradle-to-gate.

This is equivalent to a coating surface covering of: 1.28 m<sup>2</sup>. At the gate, the product is packaged and ready for shipment. The weight corresponds to the actual product weight, excluding the weight of the packaging material.

### **System Boundaries**

The scope of this Eco footprint is cradle-to-gate. This means that the extraction of feedstock, the production of raw materials and the paint production (cradle-to-gate) are covered. The use phase and end of life are not covered in this Eco footprint (gate-to-grave).

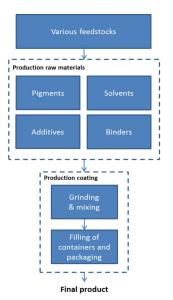


Figure One. Production process solvent bourne coating.

#### Information

This Eco footprint was produced in September 2021. For more information about this product, please contact:

## Tremco CPG Europe

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### **Environmental Performance**

The table below reports the main environmental indicators for the production of 1 kg of product (cradle-to-gate). The main impact categories are listed (global warming, ozone depletion, photochemical smog, acidification and eutrophication), as well as the energy content (renewable and non-renewable), waste (hazardous and non-hazardous) and resource consumption (renewable, non-renewable and water). A more extensive list of environmental indicators is provided in the impact table in Annex I.

	Impact Categories					
Global Warming Potential or Carbon footprint (GWP)	3790.1	g CO2 eq				
Ozone Depletion Potential (ODP)	302.4	μg CFC-11 eq				
Photochemical Ozone Creation Potential (POCP)	227.5	mg C2H4 eq				
Acidification Potential (AP)	33.6	g SO2 eq				
Eutrophication Potential (EP)	17627.8	mg PO4 eq				
Energy Content						
Non-renewable	70.5	MJ				
Renewable	3.4	MJ				
Waste						
Non-hazardous	21	g				
Hazardous	20	g				
Resource Consumption						
Non-renewable	2.6	kg				
Renewable	5.6	kg				
Water	3837.5	kg				



## **SC601 Intumescent Coating**



## **Glossary**

**Global Warming Potential:** This category is also referred to as Carbon Footprint (CF). It is the index used to translate the level of emissions of various gases into a common measure to compare their contributions to the atmospheric absorption of infrared radiation.

**Ozone Depletion Potential:** The index used to translate the level of emissions of various substances into a common measure to compare their contributions to the breakdown of the ozone layer.

Photochemical Ozone Creation Potential: The index used to translate the level of emissions of various gases into a common measure to compare their contributions to the change of ground-level ozone concentration (photochemical smog).

Acidification Potential: Chemical alternation of the environment, resulting in hydrogen ions being produced more rapidly than they are dispersed or neutralized. It occurs mainly through fallout of sulphur and nitrogen compounds from combustion processes. Acidification can be harmful to terrestrial and aquatic life.

**Eutrophication Potential:** Enrichment of bodies of water by nitrates and phosphates from organic material or the surface runoff. This increases the growth of aquatic plants and can produce phytoplankton blooms that deoxygenate water and smother other aquatic life.

**Energy Content, Waste and Resource Consumption:** The total energy, mass of feedstock and water consumed, and the total mass of waste produced in the cradle-to-gate coating production.



## **SC601 Intumescent Coating**



## **Annex I - Impact Table**

The impact table below shows an extensive list of environmental indicators. The values for each indicator are calculated for three separate scopes, in accordance to the GHG Protocol (for a more complete definition of the GHG protocol scopes, please see the reference manual of the tool). A distinction is made between direct and indirect emissions. Direct emissions are discharged by sources that are owned or controlled by the reporting entity. Indirect emissions occur at sources owned or controlled by another entity. In scope 1, 'Coating production', the direct environmental impact of the coating manufacturing process is calculated. Scope 2, 'energy use', covers the indirect GHG emissions related to the coating production that originate from purchased electricity, heat or steam. Scope 3, 'raw materials', includes the various environmental impacts related to the extraction of feedstock, production of raw material and transport. The cradle-to-gate total is the sum of the indicator values for each of the separate scopes.

Environmental Indicator	Raw Materials (Scope 3)	Energy Use (Scope 2)	Coating Production (Scope 1)	Total (Cradle to Exit Gate)	Unit	
Impact Category						
Global Warming Potential or Carbon Footprint (GWP)	3523 93%	197 5.2%	70.1 1.8%	3790.1 100%	g CO <sub>2</sub> eq	
Ozone Depletion Potential (ODP)	271.5 89.8%	30.9 10.2%	0 0%	302.4 100%	μg CFC-11 eq	
Photochemical Ozone Creation  Potential (POCP)	163 71.6%	61.8 27.2%	2.8	227.5 100%	mg C₂H₄eq	
Acidification Potential (AP)	32.4 96.4%	1.2 3.5%	0	33.6 100%	g SO <sub>2</sub> eq	
Eutrophication Potential (EP)	17564.2 99.6%	54 0.3%	9.5 0.1%	17627.8 100%	mg PO <sub>4</sub> eq	
Abiotic Depletion Potential (ADP)	11.6 100%	0 0%	0	11.6 100%	mg Sb eq	
Dust and Particulate Matter (PM)	331.5 54%	267.7 43.6%	14.8 2.4%	614 100%	mg PM10 eq	
Human Toxicity Potential (HTP)	2211.2 99.4%	13.7 0.6%	0.1 0%	2225 100%	g 1,4-DB eq	
FreshwaterToxicity Potential	1153.2 100%	0.3 0%	0	1153.5 100%	g 1,4-DB eq	
Marine Aquatic Toxicity Potential	3017.3 99.7%	9.7 0.3%	0	3027 100%	kg 1,4-DB eq	
Terrestrial EcoToxicity Potential	0.7 83.6%	0.1 16.4%	0 0%	0.9 100%	g 1,4-DB eq	
		Energy Conte	ent			
Non-Renewable	66.9 95%	3.6 5%	0	70.5 100%	MJ	
Renewable	3.4 98.4%	0.1 1.6%	0	3.4 100%	MJ	
Resource Comsumption						
Non-Renewable	2.3 89.7%	0.3 10.3%	0 0%	2.6 100%	kg	
Renewable	4.6 81.7%	1 18.3%	0 0%	5.6 100%	kg	
Water	3837 100%	0.5 0%	0 0%	3837.5 100%	kg	
Waste						
Non-Hazardous	0 0%	0	21 100%	21 100%	g	
Human Toxicity Potential (HTP)	0 0%	0 0%	20 100%	20 100%	g	

**SC602 Intumescent Coating** 



## **Annex II - Extended Impact Table**

The extended impact table below gives a detailed overview of the consumptions and emissions to air and water related to the cradle-to-gate production process of 1 kg of product. Based on these consumptions and emissions, the indicator values as listed in the impact table (Annex I) are calculated.

Coul   79	Environmental Indicator	Raw Materials (Scope 3)	Energy Use (Scope 2)	Coating Production (Scope 1)	Total (Cradle to Exit Gate)	Unit	
Crude OI         28.7         0.1         0         28.9         MJ           Natural Gas         29.6         1.2         0         30.9         MJ           Hydro Energy         0.2         0.2         0         0.2         MJ           Nuclear Energy         3.9         1.1         0         4.9         MJ           Ugnite         1.4         0         0         1.5         MJ           Recovered / Other         0         0         0         0         MJ           Blomass         0.8         0         0         0         0.8         MJ           Resource Consumption			Impact Catego	ory			
Natural Gas         29.6         1.2         0         30.9         MJ           Hydro Energy         0.2         0.2         0         0.2         MJ           Nuclear Energy         3.9         1.1         0         4.9         MJ           Ugnite         1.4         0         0         1.5         MJ           Recovered / Other         0         0         0         0         MJ           Biomass         0.8         0         0         0         0         MJ           Recovered / Other           Bearum Sulphate         0.3         0         0         0.8         MJ           Bearum Sulphate         0.3         0         0         0.3         g           Copper         1.1         0         0         0.1         g           Ilmenite         0.1         0         0         0.1         g           Ilmenite         0.1         0         0         0         g           Molydefemm         0         0         0         0         g           Rutil         0         0         0         0         g           R	Coal	7.9	1.1	0	9	MJ	
Hydro Energy         0.2         0.2         0         0.2         MJ           Nuclear Energy         3.9         1.1         0         4.9         MJ           Lignite         1.4         0         0         1.5         MJ           Recovered Other         0         0         0         0         MJ           Biomass         0.8         0         0         0.8         MJ           Resource Consumption           Resource Consumption           Copper         1.1         0         0         0.3         g           Copper         1.1         0         0         0.1         g           Immitted         0.1         0         0         0.1         g           Inon         21.3         0         0         0.1         g           Molybdenum         0         0         0         0         g           Rutile         0         0         0         0         g           Rutile         0         0         0         15514         g           Zircontum         2.7         0         0         2.7         g           <	Crude Oil	28.7	0.1	0	28.9	MJ	
Nuclear Energy 3.9 1.1 0 4.9 MJ LUgnite 1.4 0 0 0 1.5 MJ Recovered / Other 0 0 0 0 0 0 0 MJ Biomass 0.8 0 0 0 0.8 MJ  Resource Consumption  Barium Sulphate 0.3 0 0 0 0.3 0 Copper 1.1 0 0 0 1.1 0 Illmenite 0.1 0 0 0 1.1 0 Iron 21.3 0 0 0 2.13 0 Molybdenum 0 0 0 2.13 0 Molybdenum 0 0 0 0 1.5 0 Rutile 0 0 0 0 1.5 0 Sand, rock and clay 1288.5 263 0 1551.4 0 Zirconium 77 0 0 0 777 0 Other resource use 5590.4 1033.7 0 6624 0 Water 3837 0.5 0 0 38375 kg  Water 3837 0.5 0 9.3 3463.4 0 SOX 16.9 0.8 0 1777 0 NOX 6.6 0.4 0.1 7 0	Natural Gas	29.6	1.2	0	30.9	MJ	
Lignite         1.4         0         0         1.5         MJ           Recovered / Other         0         0         0         0.8         MJ           Resource Consumption           Resource Consumption           Resource Consumption           Description of the property of the p	Hydro Energy	0.2	0.2	0	0.2	MJ	
Recovered / Other         0         0         0         MJ           Biomass         0.8         0         0         0.8         MJ           Resource Consumption           Barium Sulphate         0.3         0         0         0.3         g           Copper         1.1         0         0         1.1         g           Ilmenite         0.1         0         0         0.1         g           Iron         21.3         0         0         21.3         g           Molybdenum         0         0         0         0         g           Nickel         1.5         0         0         1.5         g           Rutile         0         0         0         0         g           Sand, rock and clay         1288.5         263         0         1551.4         g           Zirconium         7.7         0         0         7.7         g           Other resource use         5590.4         1033.7         0         662.4         g           Water         3837         0.5         0         3837.5         kg           Emissions to Air	Nuclear Energy	3.9	1.1	0	4.9	MJ	
Blomass   0.8   0   0   0.8   M.J	Lignite	1.4	0	0	1.5	MJ	
Barlum Sulphate   0.3   0   0   0.3   g	Recovered / Other	0	0	0	0	MJ	
Barium Sulphate         0.3         0         0         0.3         g           Copper         1.1         0         0         1.1         g           Ilmenite         0.1         0         0         0.1         g           Iron         21.3         0         0         21.3         g           Molybdenum         0         0         0         0         g           Nickel         1.5         0         0         1.5         g           Rutile         0         0         0         0         g           Sand, rock and clay         1288.5         263         0         1551.4         g           Zirconium         77         0         0         77         g           Other resource use         5590.4         1033.7         0         6624         g           Water         3837         0.5         0         38375         kg           CO2         329.3         184.9         69.3         3463.4         g           SOx         16.9         0.8         0         177         g           NOx         6.6         0.4         0.1         7         g	Biomass	0.8	0	0	0.8	MJ	
Copper         1.1         0         0         1.1         g           Ilmenite         0.1         0         0         0.1         g           Iron         21.3         0         0         21.3         g           Molybdenum         0         0         0         0         g           Nickel         1.5         0         0         1.5         g           Rutile         0         0         0         0         g           Sand, rock and clay         1288.5         263         0         1551.4         g           Zirconium         27         0         0         7.7         g           Other resource use         5590.4         1033.7         0         6624         g           Water         3837         0.5         0         3837.5         kg           Emissions to Air           CO2         3209.3         184.9         69.3         3463.4         g           SOx         16.9         0.8         0         17.7         g           NOx         6.6         0.4         0.1         7         g			Resource Consum	nption			
Ilmenite	Barium Sulphate	0.3	0	0	0.3	g	
Iron         21.3         0         0         21.3         g           Molybdenum         0         0         0         0         g           Nickel         1.5         0         0         1.5         g           Rutile         0         0         0         0         g           Sand, rock and clay         1288.5         263         0         1551.4         g           Zirconium         7.7         0         0         7.7         g           Other resource use         5590.4         1033.7         0         6624         g           Water         3837         0.5         0         3837.5         kg           Emissions to Air           CO2         3293.3         184.9         69.3         3463.4         g           SOX         16.9         0.8         0         127         g           NOx         6.6         0.4         0.1         7         g	Copper	1.1	0	0	1.1	g	
Molybdenum         0         0         0         0         g           Nickel         1.5         0         0         1.5         g           Rutile         0         0         0         0         g           Sand, rock and clay         1288.5         263         0         1551.4         g           Zirconium         7.7         0         0         7.7         g           Other resource use         5590.4         1033.7         0         6624         g           Water         3837         0.5         0         3837.5         kg           Emissions to Air           CO2         3209.3         184.9         69.3         3463.4         g           SOx         16.9         0.8         0         17.7         g           NOx         6.6         0.4         0.1         7         g	Ilmenite	0.1	0	0	0.1	g	
Nickel         1.5         0         0         1.5         g           Rutile         0         0         0         0         g           Sand, rock and clay         1288.5         263         0         1551.4         g           Zirconium         77         0         0         77         g           Other resource use         5590.4         1033.7         0         6624         g           Water         3837         0.5         0         3837.5         kg           Emissions to Air           CO2         3209.3         184.9         69.3         3463.4         g           SOx         16.9         0.8         0         17.7         g           NOx         6.6         0.4         0.1         7         g	Iron	21.3	0	0	21.3	g	
Rutile         0         0         0         0         g           Sand, rock and clay         1288.5         263         0         1551.4         g           Zirconium         7.7         0         0         7.7         g           Other resource use         5590.4         1033.7         0         6624         g           Water         3837         0.5         0         3837.5         kg           Emissions to Air           CO2         3299.3         184.9         69.3         3463.4         g           SOX         16.9         0.8         0         17.7         g           NOX         6.6         0.4         0.1         7         g	Molybdenum	0	0	0	0	g	
Sand, rock and clay         1288.5         263         0         1551.4         g           Zirconium         77         0         0         77         g           Other resource use         5590.4         1033.7         0         6624         g           Water         3837         0.5         0         3837.5         kg           Emissions to Air           CO2         3209.3         184.9         69.3         3463.4         g           SOx         16.9         0.8         0         17.7         g           NOx         6.6         0.4         0.1         7         g	Nickel	1.5	0	0	1.5	g	
Zirconium         7.7         0         0         7.7         g           Other resource use         5590.4         1033.7         0         6624         g           Emissions to Air           Emissions to Air           CO2         3209.3         184.9         69.3         3463.4         g           SOx         16.9         0.8         0         17.7         g           NOx         6.6         0.4         0.1         7         g	Rutile	0	0	0	0	g	
Other resource use         5590.4         1033.7         0         6624         g           Emissions to Air           CO2         3209.3         184.9         69.3         3463.4         g           SOx         16.9         0.8         0         127         g           NOx         6.6         0.4         0.1         7         g	Sand, rock and clay	1288.5	263	0	1551.4	g	
Water         3837         0.5         0         3837.5         kg           Emissions to Air           CO2         3209.3         184.9         69.3         3463.4         g           SOx         16.9         0.8         0         17.7         g           NOx         6.6         0.4         0.1         7         g	Zirconium	7.7	0	0	7.7	g	
Emissions to Air           CO2         3209.3         184.9         69.3         3463.4         g           SOx         16.9         0.8         0         17.7         g           NOx         6.6         0.4         0.1         7         g	Other resource use	5590.4	1033.7	0	6624	g	
CO2     3209.3     184.9     69.3     3463.4     g       SOx     16.9     0.8     0     17.7     g       NOx     6.6     0.4     0.1     7     g	Water	3837	0.5	0	3837.5	kg	
SOx 16.9 0.8 0 17.7 g  NOx 6.6 0.4 0.1 7 g	Emissions to Air						
NOx 6.6 0.4 0.1 7 g	CO2	3209.3	184.9	69.3	3463.4	g	
	SOx	16.9	0.8	0	17.7	g	
CH4 1.1 0.4 0 1.5 a	NOx	6.6	0.4	0.1	7	g	
•	CH4	1.1	0.4	0	1.5	g	
VOC 13.3 0.4 0 13.7 g	VOC	13.3	0.4	0	13.7	g	
HCFC 5.7 0 0 5.8 mg	HCFC	5.7	0	0	5.8	mg	
NH3 0.1 0 0 0.1 g	NH3	0.1	0	0	0.1	g	
N2O 0.1 0 0 0.2 g	N2O	0.1	0	0	0.2	g	
HCI 0.2 0 0 0.2 g	HCI	0.2	0	0	0.2	g	

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## **Annex II - Extended Impact Table**

The extended impact table below gives a detailed overview of the consumptions and emissions to air and water related to the cradle-to-gate production process of 1 kg of product. Based on these consumptions and emissions, the indicator values as listed in the impact table (Annex I) are calculated.

Environmental Indicator	Raw Materials (Scope 3)	Energy Use (Scope 2)	Coating Production (Scope 1)	Total (Cradle to Exit Gate)	Unit	
Emissions to Water						
COD	97.9	0	0	98	g	
BOD	166.9	0	0	166.9	g	
N total	1.5	0	0	1.5	g	
NH4-N	0.9	0	0	0.9	g	
P total	6.2	0	0	6.2	g	
AOX	0	0	0	0	g	
нм	2.9	0	0	2.9	g	
HC	1.2	0	0	1.2	g	
SO42-	276	0.1	0	276.1	g	
CI-	71.2	0.6	0	71.8	g	

### **Notes:**

This ECO footprint is created using the CEPE ECO Footprint tool v.2.0, based on the CEPE RM Database v.3 released in April 2016 (see www.CEPE.org/ecofootprint). This ECO Footprint does not automatically meet all LCA and EPD requirements and should not be used in market claims or external communciation without a review.

